Effect of Calcium/phosphorus Ratio on the Chemical and Structural Properties of Oxygenated Apatite Synthesized by Neutralization

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Abstract: Zinc oxide-based cements are commonly used to fill dental canals, but they have drawbacks such as poor bonding and bacterial infection. In this work, we propose a novel phosphocalcic apatitic cement/oxygenated apatite mixture, which can mimic the natural filling of dental canals. Oxygenated apatite is a type of apatite that contains molecular oxygen in their tunnels. We aim to evaluate the effect of the Calcium/Phosphorus (Ca/P) atomic ratio on the chemical and structural properties of the synthesized oxygenated apatite, as well as on the quantity of oxygen retained in their tunnels. We use the neutralization method to precipitate apatite from lime milk and orthophosphoric acid, in the presence of hydrogen peroxide. We characterize the materials the materials by X-ray diffraction, infrared absorption spectroscopy, thermal analysis, adsorption-desorption of nitrogen, and elemental analysis. We obtain simple oxygenated apatitic phases with a Ca/P ratio ranging from 1.53 to 1.76, an oxygen insertion rate of 3.5x10^-4 moles, and a chemical formula of C_{0.9}(PO_{2.6})(OH)_{2}(O_2)_{0.09}(CO_3)_{0.01}. We find that the deviation from stoichiometry and calcination at 900°C leads to the formation of a biphasic mixture of PAH/β-TCP. The synthesized apatites have low crystallinity and high specific surface area, which decreases from 156.3 to 141.6 m²/g as the Ca/P ratio increases.

Keywords: Adsorption-desorption isotherms; antiseptic; dissolution-reprecipitation; oxygenated apatite (OA); Neutralization.

Received 24 Sept 2023, Revised 04 Nov 2023, Accepted 07 Nov 2023

Citation: Jerdioi S., Elansari L. L., Bouammali H., Azzaoui K., Hammouti B., Mejdoubi M. (2024) Effect of calcium/phosphorus ratio on the chemical and structural properties of oxygenated apatite synthesized by neutralization Mor. J. Chem., 12(1), 145-156

Abbreviations

ICP-AES : Inductively Coupled Plasma – Atomic Emission Spectrometry
BET : Brunaur, Emmett, Teller
OA: Oxygenated apatite
BBH : Barret, Joyner, Halenda
SEM : Scanning electron microscopy
β-TCP : β-Tricalcium phosphate
IUPAC : International Union of Pure and Applied Chemistry
Ca/P: Calcium/Phosphorus
SS : Specific surface
DDS: Drug delivery system
TGA : Thermogravimetric analysis
Dp : Pore diameter
TDA : Thermal differential analysis
HAp : Hydroxyapatite
XRD : X-ray diffraction
FTIR : Transform infrared spectroscopy
Vp : Pore volume


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1. Introduction
Phosphocalcic apatitic biomaterials have great potential in the medical field, particularly in orthopedics and dental implant coatings due to their similarity to the mineral part of bone, their low solubility, and their excellent biocompatibility, osteoinduction, and osteoconductivity (Hammari et al., 2022; Fiume et al., 2021; Dorozhkin et al., 2019; Raquel Maia et al., 2019; Siddiqui et al., 2018; Akartasse et al., 2017). It is necessary to develop the elaboration of the apatites having interesting reactivity to improve their physicochemical and biological properties (Aaddouz et al., 2023; Saidi et al., 2022; Errich et al., 2021; Vandecandelaere et al., 2013). Indeed, work has been carried out between a mineral phosphate and an organic phosphate (amino-2 ethyl-phosphate), which made it possible to obtain composites having interesting biomedical applications (Subirade et al., 1991) (Subirade et al., 1993). The adsorption of proteins on apatites has been widely studied in recent decades due to its diverse applications, we cite as examples the adsorption of amino acids (Misra et al., 1997), proteins such as native lysozyme (Akazawa et al., 1996) and succinylated lysozyme (Barroug et al., 1997). Apatite can be combined with a variety of bioactive molecules, including anti-inflammatory, antimicrobial, antioxidant, and anticancer drugs (Jerdiou et al., 2022) to create promising DDSs to directly treat infected bone tissue (Munir et al., 2021). Apatite has attracted more attention as a drug delivery system (DDS) for local and controlled release of biologically active compounds (Lara-Ochoa et al., 2021). In this work, we synthesize a new phosphocalcic biomaterial with an apatitic structure containing oxygen species, with the chemical formula Ca_{10}(PO_{4})_{6}(OH)_{2}O_{2}. This oxygenated apatite (OA) has antiseptic properties that can limit bacterial proliferation and anaerobic bacteria (Claude et al., 1993) (scheme 1). The studies concerning the preparation of OA are very limited. The first synthesis of OA was reported by Simpson in 1969, by treating β type calcium phosphate with 110 volume of oxygenated water (Simpson et al., 1969). In 1989, Rey et al. patented an OA synthesized from a solution of CaCl_{2}/H_{2}O_{2} and a solution of (NH_{4})_{2}HPO_{4}/H_{2}O_{2} (Rey et al., 1989). An OA was synthesized in 2002 by a new process by mixing calcium hydroxide (Ca(OH)_{2}) with orthophosphoric acid (H_{3}PO_{4}) and hydrogen peroxide (H_{2}O_{2}) (Ansari et al., 2002). In 2008, S. Belouafa et al. prepared OA crystallized under the physiological conditions of 37 °C and pH 7.4 by the reaction and precipitation of phosphate and calcium solutions. In this case, the calcium solution was prepared by dissolution of a calcium salt (CaCO_{3}, Ca(NO_{3})_{2} or CaCl_{2}) in hydrogen peroxide 30%. The phosphate solution was prepared by adding phosphoric acid to a solution oxygenated water 30% (Belouafa et al., 2008). In 2013, an OA was prepared by controlling hydrolysis of dicalcium phosphate dihydrate or brushite, with a solution of oxygenated water. This apatitic matrix is a non-stoichiometric apatite that has several advantages, such as the purity of the final stage, a nanometric structure and a well-controlled and beforehand selected rheology (Lamhamdi et al., 2013). Vandecandelaere and his collaborators extended the work of Simpson (Vandecandelaere et al., 2013) on the synthesis of OA. Also, Yahyaoui et al. synthesized OA from the hydrolysis of cured brushite cement in aqueous medium, obtaining an apatite that contains both molecular oxygen and peroxy ions, which can be removed by heating the final product at about 300 °C (Yahyaoui et al., 2014). Naanaai et al., (2019) studied the influence of four factors such as reaction temperature medium, pH, hydrogen peroxide concentration and the mass of the hydroxyapatite attacked, as well as their interactions on the insertion rate of molecular oxygen into the apatitic tunnels. Inspired by these research results and considering the advantages of this apatitic
matrix (AO), we studied the synthesis and characterization of OA at different initial Ca/P ratio (1.67, 1.65, 1.63, 1.6, and 1.57) in the reaction medium. The objective of this study is to evaluate the effect of the Ca/P atomic ratio variations on the chemical and structural composition of the synthesized apatitic materials as well as on the quantity of molecular oxygen retained in their tunnels.

Scheme 1. Schematic illustration of the resorption of oxygenated apatite with the release of molecular oxygen.

2. Methodology

2.1. Preparation of apatites doped with molecular oxygen (OA)

The synthetic method used in this work to elaborate OA is the neutralization of freshly prepared, CO₂ removed Ca(OH)₂ milk of lime with dilute phosphoric acid H₃PO₄. A measured quantity of oxygenated water (10% [H₂O₂]) was mixed with the calcium oxide. Using a burette, a dilute solution (H₃PO₄ + 10% [H₂O₂]) was added drop wise and onto the walls of the beaker (Scheme 2). The reaction mixture was kept under vigorous stirring for the duration of the reaction (2 h), and the final pH of the medium was 9.5. The product was then filtered, dried, and then calcined at 300 °C. Different OA were thus synthetized with different Ca/P ratios (1.67, 1.65, 1.63, 1.6, and 1.57) introduced into the reaction medium. The reaction involved is as follows:

\[
a \text{Ca(OH)}_2 + \frac{b}{10} \text{H}_3\text{PO}_4 \rightarrow \text{Ca}_a(\text{PO}_4)_b(\text{OH})_2\text{O}_2 \quad ; \quad (a/b=1.67, 1.65, 1.63, 1.6, \text{and} \ 1.57).
\]

Scheme 2. Preparation of oxygenated apatite using neutralization reaction
The products obtained had a light-yellow color. They were then heated at 300 °C for 2 h to transform the peroxide ions into molecular oxygen. The final products had a white color, indicating the decomposition of the peroxide ions within the lattice, and the retention of the molecular oxygen in the apatitic tunnels (Kazen et al., 2012; Rey et al., 1972). All reagents used in the present work were received from Sigma Aldrich (Germany) and utilized without further purification.

2.2 Product characterization

The prepared samples were characterized by Fourier transform infrared spectroscopy (FTIR) using a Schimadzu FT-IR 8400S series instrument (Shimadzu Scientific Instruments, Japan). FTIR spectra were acquired over the region 400–4000 cm⁻¹ in pellet form for 1 mg powder samples mixed with 200 mg spectroscopic grade (KBr). The structure of the samples was evaluated by X-ray diffraction (XRD) using a Shimadzu (XRD Shimadzu 6000) diffractometer with Cu-Kα radiation (1.5418 Å). The thermogravimetric analysis was carried out by means of an apparatus of the type of Shimadzu DTG-60 simultaneous DTA-TG, with a speed of 10 °C/min and a temperature domain ranging from 25 to 1000 °C. The proportioning of the molar ratio Ca/P was carried out by method ICP–AES, by nebulizing and drying the liquid samples into solid aerosols under an argon flow, which transported them directly to the core of the plasma torch for atomization. The concentration calibration was performed with reference solutions prepared with a background salt. The specific surfaces were measured by BET (Brunauer, Emmett, Teller) and BJH (Barret, Joyner, Halenda) methods using an Autosorb–1 instrument. The samples were degassed under secondary vacuum for an average of 12 h at 70 °C. The gas used in our study was a nitrogen with a molecular mass 28,013 g, across section of 16,200 Å² and a liquid density of 0.808 g/cc. The measurements were performed at 77 K.

The morphology observation of the prepared OA was performed by scanning electron microscopy (SEM). To minimize the effects of load and achieve a resolution of 20 microns, we worked under low voltage (5 kV). Prior to be analyzed, the powders were deposited onto an adhesive patch of carbon. The molecular oxygen contained in the OA was determined by volumetry. A mass of 0.5 g of OA was introduced into the flask. 6 ml of the perchloric acid contained in the bromine bulb was poured onto the OA. This released molecular oxygen and carbon dioxide trapped in the apatite tunnel. The volume of molecular oxygen released was measured using a U-tube filled with mercury. To measure the carbon dioxide, it was necessary to trap this element in the sodium hydroxide solution, and then to determine the number of moles of this element that exists in the OA, we measure this sodium hydroxide solution with hydrochloric acid (Jarcho et al., 1981).

3. Results and Discussion

3.1 Analysis by FTIR spectroscopy

The FTIR absorption spectroscopy analysis (Figure 1) showed that all the products prepared had evolved into an apatitic phase. In addition, the band located between 1350 and 1500 cm⁻¹, which is characteristic of carbonate ions, showed some apatites that are slightly carbonated (Azzaoui et al., 2019). For the apatitic products prepared with different initial Ca/P ratios initially in the reaction media, we observed a decrease in the intensity of the bands located between 1046-1087 cm⁻¹ and 3000-3500 cm⁻¹ as the Ca/P ratio decreases. These bands correspond respectively to the antisymmetric elongations of the PO₄³⁻ groups (Lakrat et al., 2020) and to the water molecules adsorbed on the surface of the OA samples (Lakrat et al., 2021).
3.2 X-ray diffraction characterization

Figure 2a showed the X-ray diffraction spectra of the products obtained with different Ca/P ratios and calcined at 300 °C. The XRD analysis of the synthetic products confirmed that they all had a poorly crystallized apatitic phase. After calcination of the synthesized products at 900 °C (Figure 2b), we observed the formation of a new phase of tricalcium phosphate (β-TCP) mixed with the apatite. The proportion of β-TCP increased as the Ca/P ratio decreased. The final pH of the reaction medium also decreased proportionally with the Ca/P atomic ratio, reaching the value of 7.6 for Ca/P = 1.57. The lower pH during the synthesis of apatite promoted the formation of β-TCP at the expense of the desired non-stoichiometric apatites. It is also possible that the β-TCP phase resulted from thermal decomposition of a non-stoichiometric phosphocalcic oxygenated apatite present at low temperature (Gibson et al., 2000) (Raynaud et al., 2002).

\[
\text{Ca}_{10-x}(\text{HPO}_4)_x(\text{PO}_4)_6-x(\text{OH})_{2-x} \rightarrow (1-x) \text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2 + 3x\text{Ca}_3(\text{PO}_4)_2 + x\text{H}_2\text{O}
\]

Figure 1. Infrared absorption spectrum (FTIR) of different Ca/P ratios calcined at 300 °C.
(a: 1.67, b: 1.65, c: 1.63, d: 1.6, and e: 1.57).

Figure 2a. DRX of different Ca/P ratios calcined at 300 °C.

Figure 2b. DRX of different Ca/P ratios calcined at 900 °C.
3.3 Thermogravimetric assessment and differential thermal analysis

The mass loss and the thermal variations of the OA (Ca/P=1.67) were monitored by TGA and DTA from room temperature to 1000 °C under a stream of nitrogen and with a heating rate of 10 °C/min. The TGA curve (Figure 3a) showed two mass losses which were very small at the beginning of the thermogram and at 600°C. The first mass loss was attributed to the desorption of water from AO surface. While the second loss corresponded to the elimination of residual carbonates (type A) detected by infrared spectroscopy at 1450 cm⁻¹ (Choi et al., 2017; Destainville et al, 2003; Raynaud et al., 2002). The substitution possibility of OH⁻ (hydroxyapatite type A) and/or PO₄³⁻ (hydroxyapatite type B) groups by the carbonate ion (CO₃²⁻) was described in the literature (Wallays et al, 1954). The DTA curve relating to the porous apatite (Figure 3b) showed the presence of two exothermic effects occurring at 50 °C and above 450 °C. These effects corresponded respectively to the removal of water molecules adsorbed on the surface of this material and the elimination of carbonate ions. The same results were observed for the other Ca/P ratios, indicating that the apatites were thermally stable.

![Figure 3. Thermogravimetric (a) and differential thermal analysis (b) of oxygenated apatite - Ca/P=1.67](image)

3.4 Chemical analysis

The results of the chemical analyses of the prepared products were presented in Table 1. We noted that: For the sample series, the results of the Ca/P ratio measurements were in good agreement with those initially introduced. The variation in Ca/P ratios from 1.73 to 1.53 can be explained by the formation of a non-stoichiometric phase with calcium defects or by a two-phase AO/TCP mixture.

<table>
<thead>
<tr>
<th>Sample</th>
<th>Ca (mg/L)</th>
<th>P (mg/L)</th>
<th>Ca/P</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ca/P = 1,67+10% H₂O₂</td>
<td>332.5</td>
<td>148.52</td>
<td>1.73</td>
</tr>
<tr>
<td>Ca/P = 1,65+10% H₂O₂</td>
<td>336.3</td>
<td>152</td>
<td>1.71</td>
</tr>
<tr>
<td>Ca/P = 1,63+10% H₂O₂</td>
<td>337.8</td>
<td>157.3</td>
<td>1.66</td>
</tr>
<tr>
<td>Ca/P = 1,6+10% H₂O₂</td>
<td>326.4</td>
<td>160.7</td>
<td>1.57</td>
</tr>
<tr>
<td>Ca/P = 1,57+10% H₂O₂</td>
<td>330.2</td>
<td>166.9</td>
<td>1.53</td>
</tr>
</tbody>
</table>

Table 1. Calcium, phosphorus, and measured Ca/P ratio of the oxygenated apatite of the various experimental Ca/P samples.
3.5. Description of the adsorption-desorption isotherms

The adsorption-desorption isotherms of N₂ on OA of different Ca/P ratios were shown in Figure 4a. We noted that the adsorption isotherms of N₂ on the OA of different Ca/P ratios had a similar shape, with a hysteresis loop starting at a relative pressure P/P₀ = 0.73. The existence of a hysteresis suggested the presence of mesopores on the surface of the OA studied, where capillary condensation occurred. These isotherms N₂ adsorption-desorption are type IV according to the IUPAC classification (El-Hammari et al., 2007; Yahyaoui et al., 2014). The results of the measurement of the specific surface (SS), the pore volume (Vp), and the mean pore diameter (Dp) of the prepared OA were given in Table 2. The analysis of these results revealed that the specific surface area decreased as the Ca/P ratio increased slightly; it varied from 156.3 to 141.7 m²/g. This was consistent with and the formation of more porous apatite as the deviation from stoichiometry increased. The pore size distribution curves of OA - Ca/P = 1.67 and OA - Ca/P = 1.57 were shown in Figure 4b. The pore size distribution of the prepared (A revealed the appearance of several populations of pores with diameter ranging from 3 to 40 nm. The number of pore populations varied as a function of the Ca/P ratio with a maximum at 10, 10.8, 8.9, 11.3, and 8.9 nm, respectively, for the OA - Ca/P (1.67, 1.65, 1.63, 1.6, and 1.57) (Table 3). A comparison between all the synthesized OA clearly showed that the presence of molecular oxygen in the prepared solids had a significant influence on the pore size distribution and consequently on the specific surface area of the OA.

![Figure 4a](image_url) **Figure 4a.** Adsorption-desorption isotherms of N₂ on the AO of the different ratio Ca/P calcined at 300°C. (a): 1.57, (b): 1.6 , (c): 1.63, (d): 1.65 and (e): 1.67.

![Figure 4b](image_url) **Figure 4b.** Volume distributions of OA pore sizes for different Ca/P ratios. (a): 1.57, (b) 1.67.

<table>
<thead>
<tr>
<th>Sample</th>
<th>Specific surface (m²/g)</th>
<th>Pore volume (cc/g)</th>
<th>Rays of the pores (Å)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ca/P = 1.67+10% H₂O₂</td>
<td>141.659</td>
<td>0.686</td>
<td>50.207</td>
</tr>
<tr>
<td>Ca/P = 1.65+10% H₂O₂</td>
<td>152.514</td>
<td>0.664</td>
<td>54.70</td>
</tr>
<tr>
<td>Ca/P = 1.63+10% H₂O₂</td>
<td>156.247</td>
<td>0.795</td>
<td>44.811</td>
</tr>
<tr>
<td>Ca/P = 1.6 +10% H₂O₂</td>
<td>157.632</td>
<td>0.592</td>
<td>56.624</td>
</tr>
<tr>
<td>Ca/P = 1.57+10% H₂O₂</td>
<td>156.300</td>
<td>0.731</td>
<td>44.821</td>
</tr>
</tbody>
</table>

Table 2. Volumetric analysis of oxygenatedapatites - effect of the Ca/P ratio
Table 3. Determination of the pore volume distribution as a function of the pore diameter of oxygenated apatites - effect of the Ca/P ratio

<table>
<thead>
<tr>
<th>A.O-1.67-</th>
<th>A.O-1.65-</th>
<th>A.O-1.63-</th>
<th>A.O-1.6-</th>
<th>A.O-1.57-</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dp (Å)</td>
<td>VP (cc/g)</td>
<td>Dp (Å)</td>
<td>VP (cc/g)</td>
<td>Dp (Å)</td>
</tr>
<tr>
<td>32.1</td>
<td>0.36</td>
<td>31.4</td>
<td>0.72</td>
<td>32</td>
</tr>
<tr>
<td>46.4</td>
<td>0.42</td>
<td>46</td>
<td>0.58</td>
<td>50</td>
</tr>
<tr>
<td>56.8</td>
<td>0.508</td>
<td>66</td>
<td>0.54</td>
<td>68</td>
</tr>
<tr>
<td>75</td>
<td>0.618</td>
<td>108</td>
<td>0.675</td>
<td>89.6</td>
</tr>
<tr>
<td>100.4</td>
<td>0.68</td>
<td>***</td>
<td>***</td>
<td>***</td>
</tr>
</tbody>
</table>

3.6. SEM analysis

Figure 5a and Figure 5b visualized the morphology and distribution of the grains. We noticed that the OA particles were divided into two categories: one with large grains and the other with small ones. The examination of these aggregates showed that OA was made by particles of different sizes ranging from 6 to 15 μm. The particle size decreased when the Ca/P ratio decreased. The same conclusions are indicated by several researchers (Tornos et al. 2023; Belouafa et al. 2022; Lacerda Silva et al. 2020; Jerdioui et al. 2015).

Figure 5. Scanning electron microscopy images of the oxygenated apatite calcined at 300 °C (a: Ca/P=1.67 ; b: Ca/P=1.57).

3.7. Variation of the oxygen content as a function of the Ca/P ratio

The results of the measurements of n(O_2), n(CO_2), and the derived chemical formulas of OA were given in Table 4. Figure 6 indicated the variation of the molecular oxygen content as a function of the Ca/P ratio. It showed that the maximum insertion of O_2 was reached for Ca/P = 1.65, with a value of 3.5x10^{-4} mole. When the Ca/P ratio decreased, the rate of inserted oxygen decreased, reaching a very low value of 0.24x10^{-4} mol for Ca/P = 1.57. It’s noted that Carbon, oxygen and sulfur are used to reconstruct the oxygenation stages of the sediments during organic matter degradation and precipitation of apatite (Su et al. 2023; Belouafa et al. 2022; Wudarska et al. 2022; Ibrahim et al. 2020; Ptáček, 2016; Jerdioui et al. 2015).
Table 4. n (O2), n (CO2), and Chemical formula of oxygenated apatite for different Ca/P ratios.

<table>
<thead>
<tr>
<th>Ca/P ratio</th>
<th>n(O2) mole</th>
<th>n(CO2) mole</th>
<th>Chemical formula</th>
<th>Molecular oxygen content (% in weight)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.67</td>
<td>2.7 10^-4</td>
<td>6.3 10^-6</td>
<td>Ca10(O4)6(OH)2(O2)0.53(CO3)0.01</td>
<td>1.7</td>
</tr>
<tr>
<td>1.65</td>
<td>3.5 10^-4</td>
<td>6.2 10^-6</td>
<td>Ca9.9(O4)6(OH)2(O2)0.69(CO3)0.01</td>
<td>2.24</td>
</tr>
<tr>
<td>1.63</td>
<td>2.8510^-4</td>
<td>5.1 10^-6</td>
<td>Ca9.78(O4)6(OH)2(O2)0.56(CO3)0.01</td>
<td>1.8</td>
</tr>
<tr>
<td>1.6</td>
<td>0.8 10^-4</td>
<td>2.4 10^-6</td>
<td>Ca9.6(O4)6(OH)2(O2)0.16(CO3)0.005</td>
<td>0.5</td>
</tr>
<tr>
<td>1.57</td>
<td>0.24 10^-4</td>
<td>0.3 10^-6</td>
<td>Ca9.42(O4)6(OH)2(O2)0.05</td>
<td>0.15</td>
</tr>
</tbody>
</table>

Figure 6. Variation of the molecular oxygen content as a function of the Ca/P ratio.

Conclusion
Oxygenated phosphocalcic apatites are of great interest in the field of orthopedic and dental surgery, due to the presence of molecular oxygen inserted in the apatite tunnels. The present study evaluated the effect of the variation in the Ca/P atomic ratio initially introduced in the reaction medium on the chemical and structural composition of the synthesized apatitic materials. The synthesis method used is the neutralization of freshly prepared, CO2 free lime milk (Ca(OH)2 + 10% [H2O2]) with a dilute phosphoric acid solution (H3PO4 + 10% [H2O2]). The results obtained showed the formation of a poorly crystallized apatitic phase, which became more crystalline after calcination at 900 °C. However, for a Ca/P ratio ≤ 1.60 a mixture of β-TCP and apatite was formed, with the proportion of β-TCP ratio increasing as the Ca/P ratio decreased. The thermal analyzes (TDA and TG) showed that the prepared phases underwent two mass losses, a first one very low at 50 °C, corresponding to the departure of water molecules adsorbed by the apatite, and a second one around 450 °C, corresponding to the departure of CO2. The Ca/P ratio initially introduced influenced the quantity of O2 inserted into the apatite tunnels, with a Ca/P ratio = 1.65 being the optimal value for better O2 insertion. The chemical analyzes confirmed the preparation of non-stoichiometric phases. The specific surface reached a maximum value of 157.6 m²/g, and it varied inversely with the Ca/P ratio of apatite. Our study provides a novel insight into the synthesis and characterization of OA with
different Ca/P ratios. However, we acknowledge that our work is not exhaustive, and there are still some open questions, such as the optimal conditions for oxygen insertion, the stability of oxygenated apatite in physiological environments, and the biological response of osteoblasts and bacteria to oxygenated apatite. We suggest that future research should focus on these aspects and evaluate the feasibility of using OA as a biomaterial for bone repair and protection.

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